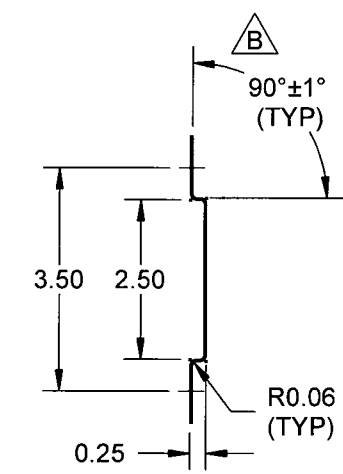


**D3641-1F FLAT PATTERN**



**D3641-1 COVER**  
**(REPLACES GENEVA P/N G10606-3/-6)**

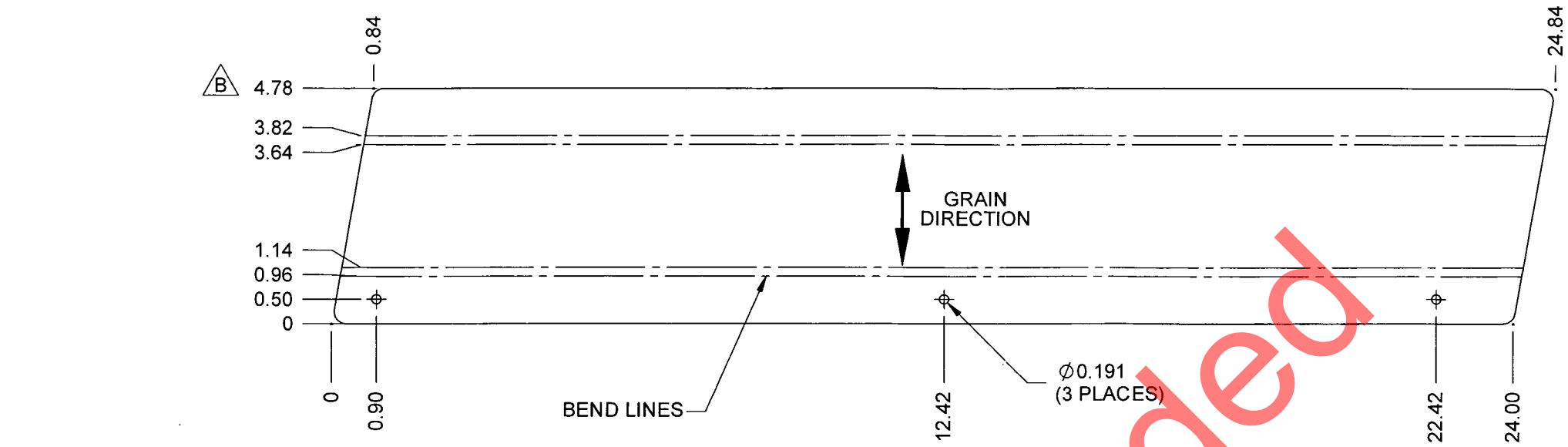
**UNDER REVIEW**

AJS 09.07.23  
See NLR 09-076  
See ECN 09-635

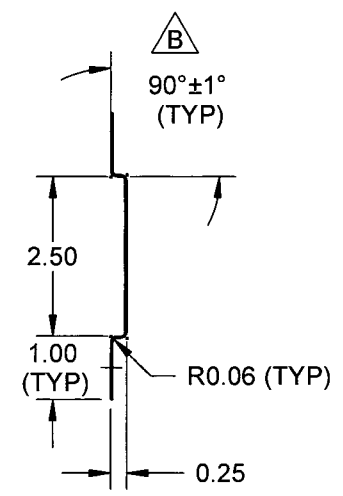
**RELEASED**  
07.11.14

- NOTES:**
- 1) MATERIAL: 5052-H32 ALUMINUM 0.032 THICK PER QQ-A-250/8 OR AMS 4016 (REF DART SPEC M5052H32S.032)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-1" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.35 lbs

B	UPDATE PROFILE TO MATCH TOOLING; GENERAL UPDATE	LE	07.10.16
A	NEW ISSUE; REPLACES G10606	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	RA	DRAWING NO.	REV. B
MFG. APPR.	ES	D3641	SHEET 1 OF 2
APPROVED	MA	TITLE	SCALE
DE APPR.	JA	COVER	1:3
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



**D3641-3F FLAT PATTERN**



**D3641-3 COVER**  
 (REPLACES GENEVA P/N G10606-5)  
**D3641-4 OPPOSITE**  
 (REPLACES GENEVA P/N G10606-4)

**UNDER REVIEW**  
 ASS 09.07.23  
 See NLR 09-076  
 See ECN 09-G35

**RELEASED**  
 07.11.14

- NOTES:**
- 1) MATERIAL: 5052-H32 ALUMINUM 0.032 THICK PER QQ-A-250/8 OR AMS 4016 (REF DART SPEC M5052H32S.032)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-3/-4" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.36 lbs

DESIGN	TS	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	RE	<b>D3641</b>	SHEET 2 OF 2
APPROVED	MT	TITLE	SCALE
DE APPR.	TH	<b>COVER</b>	1:3
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